

Review

Fungal Bioconversion of Lignocellulosic Residues; Opportunities & Perspectives

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Abstract

The development of alternative energy technology is critically important because of the rising prices of crude oil, security issues regarding the oil supply, and environmental issues such as global warming and air pollution. Bioconversion of biomass has significant advantages over other alternative energy strategies because biomass is the most abundant and also the most renewable biomaterial on our planet. Bioconversion of lignocellulosic residues is initiated primarily by microorganisms such as fungi and bacteria which are capable of degrading lignocellulolytic materials. Fungi such as *Trichoderma reesei* and *Aspergillus niger* produce large amounts of extracellular cellulolytic enzymes, whereas bacterial and a few anaerobic fungal strains mostly produce cellulolytic enzymes in a complex called cellulosome, which is associated with the cell wall. In filamentous fungi, cellulolytic enzymes including endoglucanases, cellobiohydrolases (exoglucanases) and β -glucosidases work efficiently on cellulolytic residues in a synergistic manner. In addition to cellulolytic/hemicellulolytic activities, higher fungi such as basidiomycetes (e.g. *Phanerochaete chrysosporium*) have unique oxidative systems which together with ligninolytic enzymes are responsible for lignocellulose degradation. This review gives an overview of different fungal lignocellulolytic enzymatic systems including extracellular and cellulosome-associated in aerobic and anaerobic fungi, respectively. In addition, oxidative lignocellulose-degradation mechanisms of higher fungi are discussed. Moreover, this paper reviews the current status of the technology for bioconversion of biomass by fungi, with focus on mutagenesis, co-culturing and heterologous gene expression attempts to improve fungal lignocellulolytic activities to create robust fungal strains.

Key words: Biomass, Lignocellulose, Bioconversion, Fungi, Cellulases, Cellulosome

1. Introduction

Millions of years ago, atmospheric carbon was captured by plants in a process called photosynthesis, and over time was manifested into crude oil and coal. However, since the industrial revolution, we have used much of these energy sources, causing the excessive release of carbon back into the atmosphere. Thus, over the past 150 years atmospheric CO₂ levels have increased from ~280 to ~380 ppm [1,2]. In return, this is potentially causing warmer temperatures worldwide and leading to global climate changes

[1,3,4].

Rising energy consumption, depletion of fossil fuels and increased environmental concerns have shifted the focus of energy generation towards biofuel use. Global crude oil production is predicted to decline five times below its current level by 2050. Based on World Energy Council (WEC) calculations, the world-wide primary energy consumption is approximately 12 billion tonnes coal equivalent per year. United Nations calculations have shown that the

world's population will increase to about 10 billion people by 2050 which will in turn increase energy demands to at least 24 billion tonnes coal equivalent per year (twice of what we consume today) depending on economic, social and political developments [5,6].

Lignocellulose is a renewable organic material and is the major structural component of all plants. Lignocellulose consists of three major components: cellulose, hemicellulose and lignin. In addition, small amounts of other materials such as ash, proteins and pectin can be found in lignocellulosic residues, in different degrees based on the source [7]. Cellulose, the major constituent of all plant material and the most abundant organic molecule on the Earth, is a linear biopolymer of anhydroglucopyranose-molecules, connected by β -1,4-glycosidic bonds. Coupling of adjacent cellulose chains by hydrogen bonds, hydrophobic interactions and Van der Waal's forces leads to a parallel alignment of crystalline structures known as microfibril [8]. Hemicelluloses, the second most abundant component of lignocellulosic biomass, are heterogeneous polymers of pentoses (including xylose and arabinose), hexoses (mainly mannose, less glucose and galactose) and sugar acids. Composition of hemicelluloses is very variable in nature and depends on the plant source [9,10]. Lignin, the third main heterogeneous polymer in lignocellulosic residues, generally contains three aromatic alcohols including coniferyl alcohol, sinapyl and *p*-coumaryl. Lignin acts as a barrier for any solutions or enzymes by linking to both hemicelluloses and cellulose and prevents penetration of lignocellulolytic enzymes to the interior lignocellulosic structure. Not surprisingly, lignin is the most recalcitrant component of lignocellulosic material to degrade [7,11].

Lignocellulosic wastes are produced in large amounts by different industries including forestry, pulp and paper, agriculture, and food, in addition to different wastes from municipal solid waste (MSW), and animal wastes (Table 1) [12-17]. These potentially valuable materials were treated as waste in many countries in the past, and still are today in some developing countries, which raises many environmental concerns [18,19]. Significant efforts, many of which have been successful, have been made to convert these lignocellulosic residues to valuable products such as biofuels, chemicals and animal feed [20]. Interestingly, in 2008 approximately 90% of the global ethanol fuel production (15,472.2 out of 17,335.2 Million of Gallons) was concentrated in two countries, Brazil (6,472.2), and The United States of America (9,000) [21]. In Brazil, ethanol is usually produced

from cane juice, whereas in the USA, starch-crops such as corn are usually used for ethanol production [7]. Using sugars or corn as the main source for ethanol production caused a great deal of controversy due to its effect on food production and costs, which has made it difficult for ethanol to become cost competitive with fossil fuels. These concerns became a driving force in the generation of new biofuel research using lignocellulosic wastes produced by many different industries. The Iogen Corporation in Canada (<http://www.iogen.ca/>) is the world's leading operating plant for bioethanol production from lignocellulosic residues, and uses up to 30 tonnes per day of wheat, oat and barley straw to produce up to 0.52 million gallons of ethanol per year [22].

Table 1. Some of the lignocellulosic residues produced by different industries and potential for ethanol production

Lignocellulosic Wastes	Annual production	Potential contribution to ethanol production (billion litre/year)	References
World Agricultural Wastes ¹	Trillion grams/year (Tg/y)		
Corn stover	203.62	58.6	[12]
Barley straw	58.45	18.1	[12]
Oat straw	10.62	2.78	[12]
Rice straw	731.34	204.6	[12]
Wheat straw	354.35	103.8	[12]
Sorghum straw	10.32	2.79	[12]
Bagasse	180.73	51.3	[12]
Subtotal	1549.42	442.0	
Municipal Solid Waste (MSW)	Million metric tons (million MT)		
USA (2001)	208	13.7 ²	[13]
China (1998)	127	8.3 ³	[14]
Canada (2002)	30.5	2 ⁴	[15]
Animal Wastes ⁵			
In Canada (2001)	177.5		[16]
In USA (1995)	160		[17]

¹ Average values from 1997 to 2001 have been used to calculate world agricultural waste production [12]. ²⁻⁴ Potential contribution of MSW in USA, China and Canada in 2001, 1998 and 2002 respectively, assuming a conservative yield of 66 L of ethanol/MT of MSW [13-15]. ⁵ The fiber content (including cellulose and hemicellulose) of cattle manure, for example, is 52.6% (dry biomass basis). These sugars can be hydrolyzed and fermented to produce ethanol but the utilization of animal manures is more complicated due to its high protein content [16,17].

In nature, degradation of cellulosic biomass is performed by mixtures of hydrolytic enzymes collectively known as cellulases. The cellulases include endo-acting (endoglucanases) and exo-acting (cello-

biohydrolases) enzymes, which act in a synergistic manner in biomass-degrading microbes. Many microorganisms including fungi and bacteria had been found to degrade cellulose and other plant cell wall fibres. By 1976, over 14,000 fungal species capable of degrading cellulose had been isolated, but only a few of them were subjected to in-depth studies [23]. Obviously, fungi contribute significantly to the decay of lignocellulosic residues in nature by producing many different lignocellulolytic enzymes. Most fungal strains produce various enzymes in large amounts which are released in the environment and act in a synergistic manner. The breakdown of lignocellulosic biomass involves the formation of long-chain polysaccharides, mainly cellulose and hemicellulose, and the subsequent hydrolysis of these polysaccharides into their component 5- and 6-carbon chain sugars. In biofuel production, these sugars can be converted to bioethanol through fermentation processes [24].

The primary challenge in biomass conversion to bioethanol is achieving yields that make it cost-competitive with the current fossil-based fuels. Cellulose in the plant cell wall is not readily available to enzymatic hydrolysis (cellulases) due primarily to; (1) low accessibility of (micro-) crystalline cellulose fibers, which prevents cellulases from working efficiently, and (2) the presence of lignin (mainly) and hemicellulose on the surface of cellulose, which prevents cellulases from accessing the substrate efficiently [25]. Thus, pretreatment of lignocellulosic residues before hydrolysis is a prerequisite and this can be performed by different methods (discussed in section 3.1.). High temperature and acid have been used initially for chemical cellulose degradation and they are still involved in pretreatment of lignocellulosic residues at industrial scales. However, this approach is expensive, slow and inefficient [26]. In addition, the overall yield of the fermentation process will be decreased because this pretreatment releases inhibitors such as weak acids, furan and phenolic compounds [27]. Some of these problems could be overcome by applying microorganisms such as fungi. For example, thermophilic fungal species such as *Sporotrichum thermophile* [28], *Thermoascus aurantiacus* [29] and *Thielavia terrestris* [30] have been proposed as good candidates for bioconversion of lignocellulosic residues to sugars and offer the great potential to be used at industrial scales. Applying thermophilic fungal species at industrial scales also allows energy savings because the costly cooling after steam pre-treatment is avoided and saccharification rates are improved. These fungi have been shown to produce cellulases and to degrade native cellulose; however, the enzyme activity in thermophilic organisms (e.g. *S.*

thermophile) is usually low compared to mesophilic fungi such as *T. reesei* [28].

The initial conversion of biomass into sugars is a key bottleneck in the process of biofuel production and new biotechnological solutions are needed to improve their efficiency, which would lower the overall cost of bioethanol production. Despite the fact that some fungal strains have the advantages of being thermostable and producing cellulases, most of these fungal strains do not produce sufficient amounts of one or more lignocellulolytic enzymes required for efficient bioconversion of lignocellulosic residues to fermentable sugars. Wild-type *T. reesei* and its best extracellular cellulase producer mutants (e.g. RUT-C30) for example, produce small amounts of β -glucosidase which inhibit further cellulose hydrolysis due to accumulation of the end product inhibitor (cellobiose). In addition, plant cell walls are naturally resistant to microbial and enzymatic (fungal and bacterial) deconstruction, collectively known as "biomass recalcitrance" [11]. These rate-limiting steps in the bioconversion of lignocellulosic residues to ethanol remain one of the most significant hurdles to producing economically feasible cellulosic ethanol. Improving fungal hydrolytic activity and finding stable enzymes capable of tolerating extreme conditions has become a priority in many recent studies.

This review focuses on lignocellulosic bioconversion by the application of different lignocellulolytic enzyme-producing fungi. In addition, this review addresses recent efforts to create robust fungal strains using mutagenesis, co-culturing and heterologous gene expression techniques and how these robust organisms can help overcome some of the critical issues in biofuel production.

2. Lignocellulolytic enzyme-producing fungi

Lignocellulolytic enzymes-producing fungi are widespread, and include species from the ascomycetes (e.g. *T. reesei*), basidiomycetes including white-rot fungi (e.g. *P. chrysosporium*), brown-rot fungi (e.g. *Fomitopsis palustris*) and finally a few anaerobic species (e.g. *Orpinomyces sp.*) which degrade cellulose in gastrointestinal tracts of ruminant animals [31,32]. Biomass degradation by these fungi is performed by complex mixtures of cellulases [33], hemicellulases [31] and ligninases [7,34], reflecting the complexity of the materials. Cellulases and most hemicellulases belong to a group of enzymes known as glycoside hydrolases (GH). Currently more than 2500 GH have been identified and classified into 115 families (for more information please visit the CAZy web page; www.cazy.org) [35]. Interestingly, the same

enzyme family may contain members from bacteria, fungi and plants with several different activities and substrate specifications. However, fungal cellulases (hydrolysis of β -1,4-glycosidic bonds) have been mostly found within a few GH families including 5, 6, 7, 8, 9, 12, 44, 45, 48, 61 and 74 [35,36]. Table 2 summarizes a few different fungi producing different lignocellulolytic enzymes.

2.1. Fungal extracellular cellulases

Hydrolysis of the β -1,4-glycosidic bonds in cellulose can be achieved by many different enzymes known as cellulases which use two different catalytic mechanisms, the retaining and the inverting mechanisms. All GH 12 cellulases, for example, hydrolyze glycosidic bonds by the retaining mechanism whereas family 6 cellulases use the inverting mechanism [33,36]. In both mechanisms, two catalytic carboxylate residues are involved and catalyze the reaction by acid-base catalysis. Many different fungal species have the ability to degrade cellulose by producing extracellular fungal cellulose-degrading enzymes in-

cluding endo-cleaving (endoglucanases) and exo-cleaving (cellobiohydrolases). Endoglucanases can hydrolyze glycosidic bonds internally in cellulose chains whereas cellobiohydrolases act preferentially on chain ends. The products of the enzymatic reaction are mostly a disaccharide known as cellobiose and, to a lesser extent, cello-oligosaccharides, which will be further hydrolyzed by the third group of enzymes called β -glucosidases [56]. Cellulases mostly have a small independently folded carbohydrate binding module (CBM) which is connected to the catalytic domain by a flexible linker. The CBMs are responsible for binding the enzyme to the crystalline cellulose and thus enhance the enzyme activity [33]. Currently many CBMs have been identified and classified into 54 families, however only 20 families (1, 13, 14, 18, 19, 20, 21, 24, 29, 32, 35, 38, 39, 40, 42, 43, 47, 48, 50 and 52) have been found in fungi. Different fungal cellulolytic enzymes and their main features are summarized in Table 3.

Table 2. Examples of different fungi producing different lignocellulolytic enzymes and their substrates.

	Group	Fungal strain	Enzymes	Substrate	References
Aerobic fungi	Ascomycetes	<i>T. reesei</i>	Cellulases (CMCase, CBH, BGL), Hemicellulase (xylanase)	Wheat straw	[37,38]
		<i>T. harzianum</i>	Cellulases (CMCase, CBH), β -1,3-glucanases	Wheat bran, wheat straw	[39,40]
		<i>A. niger</i>	Cellulases, Xylanases	Sugar cane bagasse	[41]
(Extracellular lignocellulolytic enzymes)	Basidiomycetes	<i>Pestalotiopsis sp.</i>	Cellulases (CMCase, CBH), Laccase	Forest litter of <i>Quercus variabilis</i>	[42,43]
		<i>P. chrysosporium</i>	Cellulases (CMCase, CBH, BGL), CDH, LiP, MnP, Hemicellulase (xylanases)	Red oak, grape seeds, barley bran, woodchips	[7,44,45]
Anaerobic rumen fungi (Chytridiomycetes)	<i>Anaeromyces</i>	<i>Anaeromyces mucronatus</i> 543	Cellulase (CMCase), Hemicellulase (xylanase)	Orchard grass hay	[47,48]
	<i>Caecomyces</i>	<i>Caecomyces communis</i>	Cellulases, Hemicellulases (xylanase, β -D-xylosidase)	Maize stem	[48-50]
	<i>Cyllamyces</i>	<i>Cyllamyces aberensis</i>	Cellulases, Xylanases	Grass silage	[48,51]
(Cell-wall associated lignocellulolytic enzymes, "cellulosome")	<i>Neocallimastix</i>	<i>Neocallimastix frontalis</i>	Cellulases, Hemicellulase (xylanase, β -galactosidase)	Cotton fiber, wheat straw	[48,52,53]
	<i>Orpinomyces</i>	<i>Orpinomyces sp.</i>	Cellulase (CMCase, CBH, β -glucosidase), Hemicellulases (xylanase, mannanases)	Wheat straw	[31,48,53,54]
	<i>Piromyces</i>	<i>Piromyces sp.</i>	Cellulases (CMCase, CBH, β -glucosidase) Hemicellulases (xylanase, mannanases)	Maize stem	[31,48,49,55]

CMCase: Carboxymethylcellulases (endoglucanase), CBH: Cellobiohydrolases, BGL: β -glucosidases, CDH: Cellobiose dehydrogenase, MnP: Manganese peroxidases, LiP: Lignin peroxidases.

2.1.1. Endo-1,4- β -glucanases (EC 3.2.1.4, endocellulase)

Endoglucanases (EG) are also referred to as carboxymethylcellulases (CMCase), named after the artificial substrate used to measure the enzyme activity. EG initiate cellulose breakdown by attacking the amorphous regions of the cellulose, making it more accessible for cellobiohydrolases by providing new free chain ends. This has been shown by the effect of the enzyme on carboxymethylcellulose and amorphous cellulose [8]. Fungal EGs are generally monomers with no or low glycosylation and have an open binding cleft. They mostly have pH optima between 4.0 and 5.0 and temperature optima from 50 to 70 °C (Table. 3). Studies have shown that many fungi produce multiple EGs. For example, *T. reesei* produces at least 5 EGs (EGI/Cel7B, EGII/Cel5A, EGIII/Cel12A, EGIV/Cel61A and EGV/Cel45A) whereas three EGs were isolated from white-rot fungus *P. chrysosporium* (EG28, EG34 and EG44) [44,57]. In addition, some EGs lack a CBM while some other EGs with CBM have been described. For example, four of five EGs in *T. reesei* including EGI, EGII, EGIV and EGV have CBM whereas EGIII does not have a CBM [36].

2.1.2. Cellobiohydrolases (EC 3.3.1.91, exocellulase)

Cellobiohydrolases (CBH) preferentially hydrolyze β -1,4-glycosidic bonds from chain ends, producing cellobiose as the main product. CBHs have been shown to create a substrate-binding tunnel with their extended loops which surround the cellulose [58,59]. Similar to EGs, CBHs are monomers with no or low glycosylation with pH optima mostly between 4.0 and 5.0, but the temperature optima are wider, from 37 to 60 °C (Table. 3). Studies have shown that some CBHs can act from the non-reducing ends and others from the reducing ends of the cellulosic chains, which increases the synergy between opposite-acting enzymes. For example, *T. reesei* has been shown to have two CBHs acting from non-reducing (CBHIII/Cel6A) and reducing (CBHI/Cel7A) ends, which results in a more efficient cellulolytic degrader. Moreover, both CBHI and CBHIII of *T. reesei* have CBM at the carboxy-terminus or at the amino-terminus of the catalytic module respectively. Cellobiose, the end product of CBHs, acts as a competitive inhibitor, which can limit the ability of the enzymes to degrade all of cellulose molecules in a system [36,44,60].

Table 3. Overview of the three groups of fungal cellulolytic enzymes and their main features.

	Optimum Substrate	Molecular mass (kDa)	GH family: corresponding structural fold	Optimum temperature (°C)	pH optimum	Glyco-sylation	References
Endo-1,4-β-glucanases (EG)	Cellulose (amorphous regions)	Monomeric (22-45)	5: (β/α)8	50-70	Mostly 4-5	None or very low	[33,35,44]
			6: Distorted (β/α)				
			7, 12: β -jelly roll				
			9, 48: (α/α)6				
			45: β barrel				
			61: -				
			74: 7-fold β -propeller				
Cellobiohydrolases (CBH)	Cellulose (crystalline regions)	Monomeric (50-65)	6: Distorted (β/α)	37-60	Mostly 4-5	None or very low	[33,35,44]
			7: β -jelly roll				
			9, 48: (α/α)6				
β-glucosidases (BGL)	Cellobiose, cellodextrins	Monomeric, dimeric, trimeric (35-450)	1: (β/α)8	45-75	Vary ¹	Usually very high	[33,35,44,61-63]
			3: -				

¹pH optima of BGLs vary based on the enzyme localization.

2.1.3. β -glucosidases (EC 3.2.1.21)

β -glucosidases (BGL) have been isolated from many different fungal species including ascomycetes such as *T. reesei*, and basidiomycetes such as white-rot and brown-rot fungi. β -glucosidases hydrolyze soluble cellobiose and cellodextrins to glucose, and are

thus competitively inhibited by glucose. BGLs have been placed in families 1 and 3 of glycoside hydrolases based on their amino acid sequences [64]. Family 3 includes β -glucosidases from fungi, bacteria, and plants whereas family 1 includes β -glucosidases of bacterial, plant and mammalian origins which have galactosidase activity in addition to β -glucosidase

activity. BGLs from both families hydrolyze β -1,4-glycosidic bonds using the retaining mechanism [65]. BGLs show the most variability among the cellulolytic enzymes due to their structure and localization. While some BGLs have a simple monomeric structure with around 35 kDa molecular mass (e.g. from *Pleurotus ostreatus*) [61] some others have dimeric (e.g. from *Sporobolomyces singularis* with 146 kDa) [62] or even trimeric structures with over 450 kDa (e.g. from *Pisolithus tinctorius*) [63]. In addition, most of BGLs are glycosylated and in some cases, such as the 300 kDa monomeric BGL from *Trametes versicolor*, the glycosylation degree is up to 90% [66]. Regarding localization, BGLs can be grouped into three different types including intracellular, cell wall-associated and extracellular [67]. Not surprisingly, pH optima for the enzymes vary based on enzyme localization, however, the temperature optima range from 45 to 75 °C (Table 3). In *T. reesei*, for example, two β -glucosidases (BGLI/Cel3A & BGLII/Cel1A) have been isolated from culture supernatant, but the enzymes were found to be primarily bound to the cell wall [68]. Moreover, BGL production in *T. reesei* is very low compared to other cellulolytic fungi such as *A. niger*. Attempts with some success have been made to improve BGL activity in *T. reesei* by transformation of the *bgl* gene from the thermophilic fungus *Talaromyces emersonii* (*cel3a*) [69]. More recently, the production of *T. reesei* β -glucosidase I was enhanced by homologous recombination using xylanase (*xyn3*) and cellulase (*egl3*) promoters which improved β -glucosidase activity to 4.0 and 7.5 fold compared to the parent, respectively [70].

2.2. Fungal hemicellulases

Several different enzymes are needed to hydrolyze hemicelluloses, due to their heterogeneity [10]. Xylan is the most abundant component of hemicellulose contributing over 70% of its structure. Xylanases are able to hydrolyze β -1,4 linkages in xylan and produce oligomers which can be further hydrolyzed into xylose by β -xylosidase. Not surprisingly, additional enzymes such as β -mannanases, arabinofuranosidases or α -L-arabinanases are needed depending on the hemicellulose composition which can be mannan-based or arabinofuranosyl-containing [71]. Similar to cellulases, hemicellulases are usually modular proteins and have other functional modules, such as CBM, in addition to their catalytic domains. Also similarly to cellulases, most of the hemicellulases are glycoside hydrolases (GHs), although some hemicellulases belong to carbohydrate esterases (CEs) which hydrolyze ester linkages of acetate or ferulic

acid side groups [71,72]. Hemicellulases belong to 20 different GH families (1, 2, 3, 4, 5, 8, 10, 11, 26, 27, 36, 39, 43, 51, 52, 53, 54, 57, 62 and 67) and all of them except for 4 (families 4, 8, 52 and 57) have been found in fungi. All but 1 (family 7) of the 7 different CE families (1, 2, 3, 4, 5, 6 and 7) reported for hemicellulases have been found in fungi [35]. Similarly to cellulases, aerobic fungi such as *Trichoderma* and *Aspergillus* secrete a wide variety of hemicellulases in high concentrations (8 and 12 hemicellulases, respectively) and these work in a synergistic manner [71].

2.3. Fungal ligninases

Lignin, the most abundant renewable aromatic polymer on the Earth, is composed of non-phenolic (80-90%) and phenolic structures [73]. It has been shown that fungi degrade lignin by secreting enzymes collectively termed "ligninases". These include two ligninolytic families; i) phenol oxidase (laccase) and ii) peroxidases [lignin peroxidase (LiP) and manganese peroxidase (MnP)] [74]. White-rot basidiomycetes such as *Coriolus versicolor* [73], *P. chrysosporium* and *T. versicolor* [75] have been found to be the most efficient lignin-degrading microorganisms studied. Interestingly, LiP is able to oxidize the non-phenolic part of lignin, but it was not detected in many lignin degrading fungi. In addition, it has been widely accepted that the oxidative ligninolytic enzymes are not able to penetrate the cell walls due to their size. Thus, it has been suggested that prior to the enzymatic attack, low-molecular weight diffusible reactive oxidative compounds have to initiate changes to the lignin structure (as discussed below) [76,77].

2.4. Oxidative (Non-lignocellulolytic) lignocellulose-degradation mechanisms in higher fungi

A few decades ago, non-enzymatic degradation mechanisms for plant cell-wall polysaccharide degradation were also considered and over the time more evidence for these was found. The non-enzymatic degradation mechanism is mostly assisted by oxidation through production of free hydroxyl radicals (\bullet OH). In fact, many white and brown-rot fungi have been shown to produce hydrogen peroxide (H_2O_2) which enters the Fenton reaction and results in release of \bullet OH [78,79]. These free radicals attack polysaccharides as well as lignin in plant cell walls in a nonspecific manner providing some cleavages which make it easier for the lignocellulolytic enzymes to penetrate [80,81]. Three different pathways have been found for the generation of free radicals (discussed below) including cellobiose dehydrogenase (CDH) catalyzed reactions, low molecular weight peptides/quinone redox cycling and glycopeptide-catalyzed Fenton reactions (Table 4) [44].

CDH, an extracellular monomeric protein with some glycosylation has been identified in a number of wood- and cellulose-degrading fungi including basidiomycetes (mostly white-rot fungi) and ascomycetes growing on cellulose. The enzyme is able to oxidize cellobiose, higher cellodextrins and other disaccharides or oligosaccharides with β -1,4 linkages. In addition, CDH with (in ascomycetes) or without CBM (in basidiomycetes) have been identified however even in the absence of CBM they are able to bind to cellulose through hydrophobic interactions [82]. It has been shown in some fungi that under cellulolytic conditions CDH production increases which helps cellulases and hemicellulases [83,84]. It is now widely accepted that CDH are able to degrade and modify all three major components of the lignocellulosic residues (cellulose, hemicelluloses and lignin) by producing free hydroxyl radicals in a Fenton-type reaction (for detailed information please refer to the review by Baldrin and Valaskova, 2008 [44]).

It has been shown that white and brown-rot fungi produce low molecular weight chelators which are able to penetrate into the cell wall. For example *Gloeophyllum trabeum* produces a low molecular weight peptide (known as short fiber generating factor, SFGF) which can degrade cellulose into short fibers by an oxidative reaction [81,85]. It has also been reported that some of these low molecular weight compounds are quinones which have to be converted to hydroquinones by some fungal enzymes (Table 4) and then through Fenton reaction, free hydroxyl radicals will be produced [73].

Different glycopeptides with different molecular weight (ranging from 1.5 to 12 kDa) have been found in many brown-rot fungi such as *G. trabeum* [86] and white-rot fungi such as *P. chrysosporium* [77,87]. Similar to the other mechanisms, glycopeptides are able to catalyze redox reactions and thus produce free hydroxyl radicals.

Table 4. Different mechanisms involved in production of \bullet OH in different fungi

Fungi	Mechanisms	Other enzymes involved/their function	References
White-rot fungi (e.g. <i>Dichomitus squalens</i>)	CDH catalyzed reaction	Oxalate decarboxylase/regulation of oxalate concentration	[88,89]
Brown and white-rot fungi (e.g. <i>Coniophora puteana</i> , <i>P. chrysosporium</i>)	Quinone redox cycling	Benzoquinone reductases, CDH, sugar dehydrogenases/convert quinones to hydroquinones	[83,90]
Brown and white-rot fungi (e.g. <i>F. palustris</i> , <i>P. chrysosporium</i>)	Glycopeptides-catalyzed Fenton reaction	Cell wall-associated reductase/reduction of glycopeptides	[91]

2.5. "Cellulosome": non-free cellulases in anaerobic fungi

Anaerobic fungi represent a special group of microorganisms inhabiting the gastro-intestinal tract of ruminants and most non-ruminant herbivores. These fungi, along with some anaerobic bacteria (mainly from the class Clostridia e.g. *Clostridium thermocellum* [92]), produce a range of cellulolytic and hemicellulolytic enzymes in a multienzyme complex known as cellulosome. The first anaerobic gut fungi able to break down ingested lignocellulosic residues were identified in 1975 by Orpin [93] and since then 6 genera and 18 species have been identified some of which are shown in Table 2. The cellulosome, however, was initially discovered in anaerobic bacteria (*Clostridium thermocellum*) in 1983 [94], and then first described in anaerobic fungi in 1992 (*Neocallimastix frontalis*) [95]. In anaerobic bacteria, the cellulosome is usually comprised of 20 or more different cellulolytic/hemicellulolytic enzymes. However, in anaerobic fungi such as *N. frontalis* and *Piromyces*, cellulosomes include at least six or ten polypeptides, respectively (cellulosome-type complex) [55,95,96]. All hydrolytic enzymes in the cellulosome are bound together by noncatalytic scaffolding proteins. In addition to catalytic subunits, all enzymes have noncatalytic subunits known as "fungal dockerin domains" (FDD), which allow binding to cohesin modules of the scaffolding proteins. Interestingly, 50 fungal FDDs have been identified so far which present different amino acid sequences than those found in bacterial dockerins [31,97].

Anaerobic fungi efficiently hydrolyze cellulose and hemicellulose by producing many lignocellulolytic enzymes. Most of the enzymes are associated with the cellulosome; however, some free enzymes also have been identified. In *Piromyces* sp. PC2, a cellulosome-producing anaerobic fungus for example, 17 lignocellulolytic enzyme encoding genes have been isolated including ten cellulases, one β -glucosidases, five hemicellulases and one enzyme facilitating protein folding. Interestingly, FDD has been reported only for 11 of the genes, which indicates that these cellulases are cellulosome-associated. Moreover, CBM has been identified only in three of those 17 genes, including two cellulases and one hemicellulase [31]. Interestingly, the major products of cellulose digestion by fungal cellulosomes are glucose which eliminate the costly addition of β -glucosidase, whereas in the case of bacterial cellulosomes, cellobiose is the major product [98]. Despite many advantages of cellulosomes such as synergistic activity between the components and efficient hydrolytic activity on both cellulose and hemicellulose, fungal cellulosomes are

much less well characterized compared to bacterial cellulosomes.

3. Bioconversion and biotechnological aspects of lignocellulose degradation by microorganisms

The bioconversion of lignocellulosic residues to valuable materials such as ethanol is more complicated than the bioconversion of starch based residues and thus requires four steps of processing, of which the first three are bio-related processes and the fourth is primarily a chemical engineering process that will not be discussed in great detail in this review; i) pretreatment ii) de-polymerization (saccharification) of cellulose and hemicelluloses to soluble monomer sugars (hexoses and pentoses) by a process known as hydrolysis, iii) conversion of these monomeric sugars to valuable products such as ethanol in a fermentation process and iv) separation and purification of the products (Figure 1). In order to improve the yield, each step in the bioconversion process has to be optimized. In addition, process integration has to be considered in order to minimize process energy demand [22].

3.1. Pretreatment

Pretreatment of the lignocellulosic residues is necessary because hydrolysis of non-pretreated materials is slow, and results in low product yield. Some pretreatment methods increase the pore size and reduce the crystallinity of cellulose (Figure 1). Pretreatment also makes cellulose more accessible to the cellulolytic enzymes, which in return reduces enzyme requirements and thus the cost [99]. Many different pretreatment methods have been used, but they can be categorized into three broad groups: chemical (e.g. acid or alkali), physical/ physicochemical (e.g. physical ball milling or physicochemical steam explosion) and biological pretreatment by microorganisms [100]. In the chemical pretreatment method using acid for example, hemicelluloses will be targeted whereas in alkali-catalyzed pretreatment mainly lignin is removed [22]. It has been suggested that, there will probably not be a general pretreatment procedure and that different raw materials will require different pretreatments [22]. Since many fungal cellulolytic enzymes (fungal-derived cellulases and β -glucosidases) work at lower pH (usually 4-5) acidic pretreatment seems a preferred option when fungal enzymes are chosen for the hydrolysis [22].

Biological pretreatment uses microorganisms and their enzymes selectively for delignification of lignocellulosic residues and has the advantages of a low-energy demand, minimal waste production and a lack of environmental effects [101]. White-rot basidiomycetes possess the capabilities to attack lignin. *P. chrysosporium*, for example, has been shown to non-selectively attack lignin and carbohydrate [102]. *P. chrysosporium* was successfully used for biological pretreatment of cotton stalks by solid state cultivation (SSC) and results have shown that the fungus facilitates the conversion into ethanol [101]. Other basidiomycetes such as *Phlebia radiata*, *P. floridensis* and *Daedalea flavida*, selectively degrade lignin in wheat straw and are good choices for delignification of lignocellulosic residues [103]. *Ceriporiopsis subvermisporea*, however, lacks cellulases (cellobiohydrolase activity) but produces manganese peroxide and laccase, and selectively delignifies several different wood species [104].

3.2. Hydrolysis

After pretreatment, cellulose and hemicelluloses are hydrolyzed to soluble monomeric sugars (hexoses and pentoses) using cellulases and hemicellulases, respectively (Figure 1). As mentioned earlier, many fungal species such as *Trichoderma*, *Penicillium*, *Aspergillus* and *T. emersonii* are able to produce large amounts of extracellular cellulases and hemicellulases. High temperature and low pH tolerant enzymes are preferred for the hydrolysis due to the fact that most current pretreatment strategies rely on acid and heat [105]. In addition, thermostable enzymes have several advantages including higher specific activity and higher stability which improve the overall hydrolytic performance [106]. Ultimately, improvement in catalytic efficiencies of enzymes will reduce the cost of hydrolysis by enabling lower enzyme dosages. Some fungal strains such as *T. emersonii* [107], *T. aurantiacus* [29], *T. terrestris* [30], *S. thermophile* [28], *Chaetomium thermophilum* [108] and *Corynascus thermophilus* [109] can produce thermostable enzymes which are stable and active at elevated temperatures (>60°C) well above their optimum growth temperature (30 to ~55) [110]. Due to the promising thermostability and acidic tolerance of thermophilic fungal enzymes, they have good potential to be used for hydrolysis of lignocellulosic residues at industrial scales.

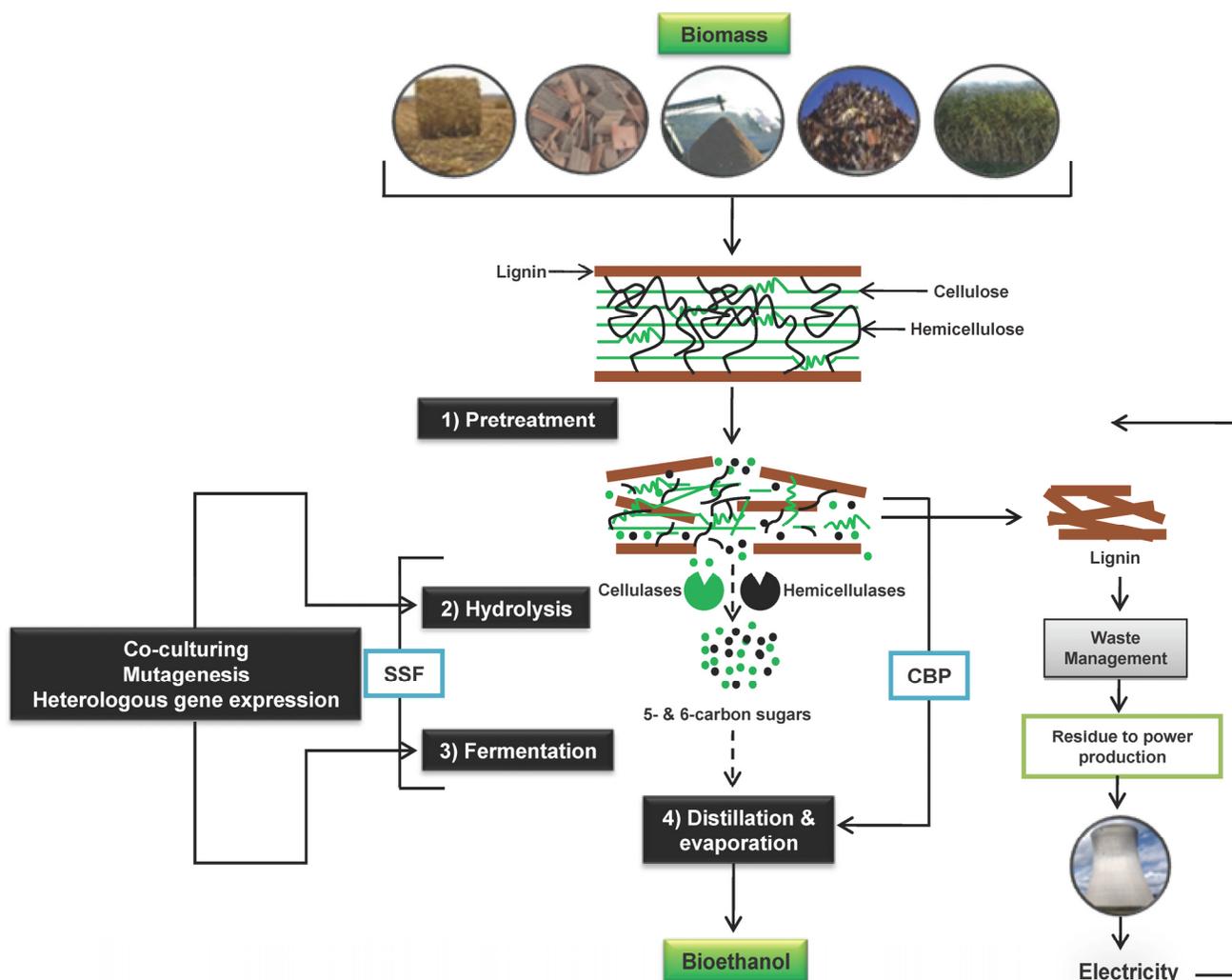


Figure 1. Schematic picture for the conversion of lignocellulosic biomass to ethanol, including the major steps. Hydrolysis and fermentation can be performed separately (SHF, indicated by broken arrows) or as simultaneous saccharification and fermentation (SSF). In consolidated bioprocessing (CBP) however, all bioconversion steps are minimized to one step in a single reactor using one or more microorganisms. Different techniques such as mutagenesis, co-culturing and heterologous gene expression have been used to improve sugars utilization of the microbial biocatalyst as well as activity and/or stability of hydrolytic fungal-derived enzymes in order to improve the overall yields. For reduction of production cost, ethanol production can be integrated with a combined heat and power plant using lignin.

3.3. Fermentation

In the fermentation process, the hydrolytic products including monomeric hexoses (glucose, mannose and galactose) and pentoses (xylose and arabinose) will be fermented to valuable products such as ethanol (Figure 1). Among these hydrolytic products, glucose is normally the most abundant, followed by xylose or mannose and other lower concentration sugars. *Saccharomyces cerevisiae* is the most frequently and traditionally used microorganism for fermenting ethanol from starch-based residues at industrial scales [22]. *S. cerevisiae* has a few advantages such as its wide public acceptance, high fermentation

rate and high ethanol tolerance that make it a good candidate for fermentation processes. However, *S. cerevisiae* is unable to efficiently utilize xylose as the sole carbon source or ferment it to ethanol [111]. To make industrial lignocellulosic bioconversion more economically feasible, it is necessary to choose microorganisms capable of fermenting both glucose and xylose. Therefore, many successful attempts have been made to improve xylose fermentation in *S. cerevisiae* since the first discovery of pentose-fermenting yeasts in 1981 by a Canadian group [112]. These efforts can be classified within two major groups: recombinant (e.g. metabolic engineering of *S. cerevisiae*

with genes from other xylose-fermenting yeasts) and non-recombinant (e.g. adaptation) techniques. These improvements have reached the point where the deficient xylose-fermenting *S. cerevisiae* can now convert xylose to ethanol at an efficiency close to its theoretical value of 0.51 g g⁻¹ (for extensive review please read Chu and Lee, 2007 [111]).

In addition to xylose, *S. cerevisiae* is also unable to ferment arabinose, unless supplemented with rich media [113]. Therefore, recombinant *S. cerevisiae* harbouring xylose-fermenting genes have been engineered with arabinose-metabolizing genes from other microorganisms. The latest recombinant *S. cerevisiae* (TMB 3400) has been shown to successfully ferment both xylose and arabinose in addition to glucose [114].

During fermentation of lignocellulosic-based biomass, *S. cerevisiae* faces yet another challenge: the presence of inhibiting compounds including low molecular weight organic acids, furan derivatives, phenolics and inorganic compounds. These compounds are released and formed during pretreatment and/or hydrolysis of the lignocellulosic residues [115]. Thus, it is necessary to detoxify hydrolytic products before the fermentation which increases process cost in addition to sugar loss [116]. Interestingly, *S. cerevisiae* is one of the least sensitive microorganisms to the inhibitory effect of lignocellulolytic hydrolysate inhibitors. In a recent study for example, glucose and xylose, the hydrolytic products of steam-pretreated corn stover were efficiently co-fermented to ethanol without detoxification using the recombinant *S. cerevisiae* strain TMB 3400 [117]. It is also possible to adopt recombinant xylose-fermenting *S. cerevisiae* to the hydrolysate inhibitors by continuous cultivation in the presence of the inhibitors [118].

Attempts have been taken to reduce by-product inhibition. In a recent study for example, wheat straw pellets were subjected to wet explosion pretreatment using three different oxidizing agents, H₂O₂, O₂ and air [119]. Interestingly, the pretreatment with O₂ has been shown to be the most efficient in enhancing conversion of the raw material to sugars. Using the method also has been minimized the production of furfural as a by-product which improved enzymatic hydrolysis and minimized the enzyme loading to 10 FPU/g with conversion rate of 70 and 68% for cellulose and hemicellulose respectively [119]. Ammonia fiber explosion (AFEX) pretreatment also has been shown to be a good candidate since it does not produce some inhibitory by-products such as furans. However, the disadvantage of the method is that some of the phenolic compounds in lignin may remain on the pretreated material, which then needs to be washed. This creates wastewater, which causes the

process to become environmentally unfriendly [100].

The last two steps of bioconversion of pretreated lignocellulolytic residues to ethanol (hydrolysis and fermentation) can be performed separately (SHF) or simultaneously (SSF) (Figure 1). In the separate hydrolysis and fermentation (SHF), the hydrolysate products will be fermented to ethanol in a separate process. The advantage of this method is that both processes can be optimized individually (e.g. optimal temperature is 45-50 °C for hydrolysis, whereas it is 30 °C for fermentation). However, its main drawback is the accumulation of enzyme-inhibiting end-products (cellobiose and glucose) during the hydrolysis. This makes the process inefficient, and the costly addition of β-glucosidase is needed to overcome end-product inhibition [120]. In simultaneous saccharification and fermentation (SSF), however, the end-products will be directly converted to ethanol by the microorganism. Therefore, addition of high amounts of β-glucosidase is not necessary and this reduces the ethanol production costs [121]. However, the main drawback of SSF is the need to compromise processing conditions such that temperature and pH are suboptimal for each individual step. However, the development of recombinant yeast strains (i.e. improved thermotolerance) is expected to enhance the performance of SSF [1]. Further process integration can be achieved by a process known as consolidated bioprocessing (CBP) which aims to minimize all bioconversion steps into one step in a single reactor using one or more microorganisms. CBP operation featuring cellulase production, cellulose/hemicellulose hydrolysis and fermentation of 5- and 6- carbon sugars in one step have shown the potential to provide the lowest cost for biological conversion of cellulosic biomass to fuels, when processes relying on hydrolysis by enzymes and/or microorganisms are used (Figure 1) [122].

4. Methods used to improve fungal enzyme production, activity and/or stability

In order to increase ethanol yield in the bioconversion process, both cellulose and hemicellulose have to be completely hydrolyzed with minimum sugar degradation. Moreover, all monomeric sugars produced during hydrolysis have to be efficiently fermented to ethanol. Technologies required for bioconversion of lignocelluloses to ethanol and other valuable products are currently available but need to be developed further in order to make biofuels cost competitive compared to other available energy resources such as fossil fuels. Many attempts have been made to improve the overall process yield and cost with a main focus on enzyme production and activity. Not surprisingly, the application of different strains

and processes which are selected on the basis of the biomass residues used make comparisons difficult, if not impossible. Nevertheless, the most recent and important improvements in production/activity of fungal enzymes using different techniques such as mutagenesis, co-culturing and heterologous gene expression of cellulases are discussed below and summarized in Table 5.

4.1. Mutagenesis

Many fungal strains have been subjected to extensive mutagenesis studies due to their ability to secrete large amounts of cellulose-degrading enzymes. It has been four decades since Mandels and Weber (late 1960s) screened over 100 wild-type strains of *Trichoderma* species to isolate the best cellulolytic strain and came up with *T. reesei* (initially called *T. viride* QM6a) [123]. Cellulolytic activity of *T. reesei* QM6a has been improved by using different mutagenesis techniques including UV-light and chemicals at the US Army Natick Laboratory, resulting in the mutant QM 9414 with higher filter paper activity (FPA) [124]. Other studies in different laboratories have also made significant contributions to strain improvements using mutagenesis techniques, leading to development of the mutant strains M7, NG14 [125] and RUT-C30 [126]. *T. reesei* RUT-C30 is one of the best known mutants, producing 4-5 times more cellulase than the wild-type strain (QM 6a). A recent study by Kovács and *et al.* (2008) has shown that wild-type *Trichoderma atroviride* (F-1505) produces the most cellulase among 150 wild-type *Trichoderma*. Moreover, *T. atroviride* mutants were created by mutagenesis using *N*-methyl-*N'*-nitro-*N*-nitrosoguanidine (NTG) as well as UV-light. These *T. atroviride* mutants (e.g. *T. atroviride* TUB F-1724) produce high levels of extracellular cellulases as well as β -glucosidase when they are grown on pretreated willow [127].

Cellulase and xylanase activities in *Penicillium verruculosum* 28K mutants were improved about 3-fold using four cycles of UV mutagenesis. The enzyme production was further improved by 2- to 3-fold in a two-stage fermentation process using wheat bran, yeast extract medium and microcrystalline cellulose as the inducer [128]. However, caution has to be taken during strain improvement by mutagenesis. Studies have shown that the best *T. reesei* mutant (RUT-C30) lacks an 85 Kb genomic fragment and is consequently missing 29 genes which include transcription factors, metabolic enzymes and transport proteins. In fact, these genotype changes are correlated with phenotypic changes such as poor growth on α -linked oligo- and polyglucosides or disturbance of osmotic ho-

meostasis [129].

On the other hand, site-directed mutagenesis (SDM) has played a central role in the characterization and improvement of cellulases including their putative catalytic and binding residues. Different site-directed mutagenesis methods such as saturation mutagenesis, error-prone PCR and DNA shuffling have been used to improve specific enzyme properties. For example, by the application of SDM it was found that Glu 116 and 200 are the catalytic nucleophile and acid-base residues in *Hypocrea jecorina* (anamorph *T. reesei*) Cel12A, respectively. In the study, mutant enzymes were produced where Glu was replaced by Asp or Gln at each position (E116D/Q and E200D/Q). The specific activity of these mutants was reduced by more than 98%, suggesting the critical role of these two residues in the catalytic function of the enzyme [130].

In another study, the thermostable endo-1,4- β -xylanase (XynII) mutants from *T. reesei* were further mutated to resist inactivation at high pH by using SDM. All mutants were resistant to thermal inactivation at alkaline pH. For example, thermotolerance for one mutant (P9) at pH 9 was increased approximately 4-5 °C, resulting in better activity in sulphate pulp bleaching compared to the reference [131]. Also, the catalytic efficiency and optimum pH of *T. reesei* endo- β -1,4-glucanase II were improved by saturation mutagenesis followed by random mutagenesis and two rounds of DNA shuffling. The pH optimum of the variant (Q139R/L218H/W276R/N342T) was shifted from 4.8 to 6.2, while the enzyme activity was improved more than 4.5-fold [132]. Moreover, the stability of *T. reesei* endo-1,4- β -xylanases II (XynII) was increased by engineering a disulfide bridge at its N-terminal region. In fact, two amino acids (Thr-2 and Thr-28) in the enzyme were substituted by cysteine (T2C:T28C mutant) resulting in a 15 °C increase in thermostability [133].

4.2. Co-culturing

Fungal co-culturing offers a means to improve hydrolysis of lignocellulosic residues, and also enhances product utilization which minimizes the need for additional enzymes in the bioconversion process. In the case of cellulose degradation, for example, all three enzymatic components (EG, CBH and β -glucosidase) have to be present in large amounts. However, none of the fungal strains, including the best mutants, are able to produce high levels of the enzymes at the same time. *T. reesei* for example produces CBH and EG in high quantities whereas its β -glucosidase activity is low [134]. *A. niger* however, produces large amounts of β -glucosidase, but has

limited EG components [56]. In addition, hemicellulose hydrolysis must also be considered when lignocellulosic residues are subjected to biomass conversion. However, this will be determined by the pretreatment methods. Specifically in an alkali pretreatment method, a part of lignin will be removed and thus hemicellulose has to be degraded by the use of hemicellulases, whereas in acid-catalyzed pretreatment, the hemicellulose layer will be hydrolyzed [22]. Again, some fungal strains have been shown to work more efficiently on cellulosic residues whereas others produce more hemicellulolytic enzymes and efficiently hydrolyze hemicellulosic portions [20,135]. Conversion of both cellulosic and hemicellulosic hydrolytic products in a single process can be achieved by co-culturing two or more compatible microorganisms with the ability to utilize the materials. In fact, in nature, lignocellulosic residues are degraded by multiple co-existing lignocellulolytic microorganisms. Co-culturing of two or more fungal strains in mixed culture fermentation is widely used in many biological processes including the production of antibiotics, enzymes and fermented food [136]. Mixed fungal cultures have many advantages compared to their monocultures, including improving productivity, adaptability and substrate utilization. Improving fungal cellulolytic activity of *T. reesei* and *A. niger* by co-culturing was the subject of extensive research including studies done by Maheshwari [137], Ahmad [138] and Juhász [139]. Moreover, other fungal strains have been co-cultured to obtain better cellulolytic activity such as co-culturing of *T. reesei* RUT-C30 and *A. phoenicis* [140] or *A. ellipticus* and *A. fumigatus* (Table 5) [141]. There are a few examples of co-culturing fungal strains for the purpose of combining cellulose and hemicellulose hydrolysis such as co-culturing *T. reesei* D1-6 and *A. wentii* Pt 2804 in a mixed submerged culture [142] or co-culturing *T. reesei* LM-UC4 and *A. phoenicis* QM329 using ammonia-treated bagasse [143]. In the both cases, enzyme activity for cellulases and hemicellulases was significantly increased. The main drawback of co-culturing however is the complexity of growing multiple microorganisms in the same culture [144].

Alternatively to co-culture, microorganisms can be metabolically engineered, which enable one microorganism to complete an entire task from beginning to end. This can be done by altering metabolic

flux by blocking undesirable pathway(s) and/or enhancement of desirable pathway(s). For example by application of homologous recombination, the production of *T. reesei* β -glucosidase I was enhanced using xylanase (*xyn3*) and cellulase (*egl3*) promoters which improved β -glucosidase activity to 4.0 and 7.5 fold compared to the parent, respectively. This will permit one fungal strain such as *T. reesei* to be more efficient on hydrolysis of cellulose to glucose which improve the yield and therefore lower the cost [70].

4.3. Heterologous expression of cellulases

Heterologous expression is a powerful technique to improve production yield of enzymes, as well as activity. In order to make a robust lignocellulolytic fungal strain, many different fungal cellulases with higher and/or specific activity based on the need for a functional cellulase system in the organism have been cloned and expressed. For example, thermostable β -glucosidase (*cel3a*) from thermophilic fungus *T. emersonii* was expressed in *T. reesei* RUT-C30 using a strong *T. reesei* *cbh1* promoter. The expressed enzyme has been shown to be highly thermostable (optimum temperature at 71.5 °C) with high specific activity [69]. In the study for the improvement of biofinishing of cotton, *T. reesei* cellobiohydrolase (I & II) were over-expressed using additional copy(s) of the genes cloned under *T. reesei* *cbh1* promoter. The results have shown that the expression of CBHI was increased to 1.3- and 1.5-fold with one or two additional copies of the gene, respectively. In the case of CBHII, however, the expression was increased to 3- to 4-fold using just one additional copy of the gene [145]. In addition, chimeric proteins with specific applications have been designed using recombinant DNA technology. For example, an endoglucanase from *Acidothermus cellulolyticus* was fused to *T. reesei* cellobiohydrolase and expressed in *T. reesei*. This bi-functional endo- & exo-acting cellulolytic enzyme has been shown to improve saccharification yields [146]. Moreover, the structural and biochemical information obtained from family GH 12 homologues was used to create a wide range of *H. jecorina* Cel12 A variants which were heterologously expressed as secreted proteins in *A. niger* displaying temperature stability changes ranging from none to an increase of 3.9 °C (the most stable variant, P201C) (Table 5) [36].

Table 5. Some methods which have been used to improve fungal lignocellulolytic activity or stability.

Methods	Fungal strain	Enzyme	Altered feature	Technique	Reference
Mutagenesis	<i>T. reesei</i> RUT-C30	Cellulases	Activity	UV treatment followed by 2 rounds of NTG treatment	[126,129]
	<i>T. atroviride</i> TUB F-1724	β -glucosidase	Activity	2 rounds of NTG treatment followed by UV treatment	[127]
	<i>P. verruculosum</i> 28K mutants	Cellulases and xy-lanases	Activity	Four cycles of UV mutagenesis followed by two-stage fermentation process	[128]
	<i>T. reesei</i> P9	Thermophilic endo-1,4- β -xylanase (XynII)	pH stability (alkalinity), Thermostability	SDM (using PCR and synthetic oligonucleotide primers) (N97R+F93W+H144K)	[131]
	<i>T. reesei</i> (Variants L218H, Q139R/N342T)	Endo- β -1,4-glucanase II	Catalytic efficiency, pH optimum	Saturation mutagenesis followed by random mutagenesis and two rounds of DNA shuffling	[132]
	<i>T. reesei</i> (T2C:T28C mutant)	Endo-1,4- β -xylanases II (XynII)	Thermostability	PCR and synthetic oligonucleotide primers (Engineering a disulfide bridge at N-terminal region)	[133]
Co-culturing	<i>T. reesei</i> RUT-C30 and <i>A. niger</i> LMA	β -glucosidase	Activity	Fed-batch fermentor on a Cellulose-Yeast extract medium	[138]
	<i>T. reesei</i> RUT-C30 and <i>A. phoenicis</i>	β -glucosidase	Activity	Shake flask culture	[140]
	<i>A. ellipticus</i> and <i>A. fumigatus</i>	β -glucosidase	Activity	Solid state fermentation using pre-treated sugarcane bagasse	[141]
	<i>T. reesei</i> D1-6 and <i>A. wentii</i> Pt 2804	Cellulases, xylanases	Activity	Mixed culture medium (M3) supplemented with trace metal & vitamin solutions	[142]
	<i>T. reesei</i> LM-UC4 and <i>A. phoenicis</i> QM329	Cellulases, hemicellulases	Activity	Solid state fermentation using ammonia-treated bagasse	[143]
Heterologous gene expression	<i>T. reesei</i> RUT-C30	Thermostable β -glucosidase (<i>cel3a</i>) from thermophilic fungus <i>T. emersonii</i>	Activity	Heterologous gene expression using <i>T. reesei cbh1</i> promoter	[69]
	<i>T. reesei</i>	Cellobiohydrolase (I & II)	Activity	Overexpression using <i>T. reesei cbh1</i> promoter	[145]
	<i>Acidothermus cellulolyticus</i> and <i>T. reesei</i>	Endoglucanase & cellobiohydrolase	Bi-functional endo- & exo-acting cellulase	Chimeric protein, expressed in <i>T. reesei</i>	[146]
	<i>H. jecorina</i> (P201C)	Cel12 A	Thermostability	Mutation followed by heterologous expression in <i>A. niger</i>	[36]

SDM: site-directed mutagenesis

5. Concluding remarks

Lignocellulolytic microorganisms, especially fungi, have attracted a great deal of interest as biomass degraders for large-scale applications due to their ability to produce large amounts of extracellular lignocellulolytic enzymes. Many successful attempts have been made to improve fungal lignocellulolytic activity including recombinant and non-recombinant techniques. Process integration has also been considered for the purpose of decreasing the production cost, which was partly achieved by performing hydrolysis and fermentation in a single reactor (SSF) using one or more microorganisms (co-culturing). Moreover, recombinant *S. cerevisiae* with efficient fermenting activity for both 5- and 6-carbon sugars in the presence of inhibitors contributed to process integration. These laboratory improvements should now be verified in pilot and demonstration plants, such as

the projects completed at the Iogen pilot plant (Canada). Scaling up the production of lignocellulosic ethanol, however, requires further reduction of the production cost. Overall, in order to improve the technology and reduce the production cost, two major issues have to be addressed: i) improving technologies to overcome the recalcitrance of cellulosic biomass conversion (pretreatment, hydrolysis and fermentation) and ii) sustainable production of biomass in very large amounts. In the case of large scale biomass production, in addition to forest and crop residues, energy crops such as switchgrass and *Miscanthus* can be grown to meet the needs. On the other hand, biotechnological approaches including systems biology and computational tools are likely good candidates to overcome these issues.

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Conflict of Interest

The authors have declared that no conflict of interest exists.

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